

VICES

JSV SERIES HEAVY DUTY SWIVEL VISE

- Class 30 iron, 30,000 lb. tensile strength castings
- Precision machined heavy duty steel jaws (replaceable)
- Built-in pipe jaws
- Machine ground anvil surface
- 360° swivel base with dual lock down handles

PROD. NO.	MOD. NO.	Jaw Width	Max. Opening	Throat Depth	Pipe Capacity	Shipping Weight (lbs)
320151	JSV-4HD	4"	4"	2-3/4"	1-1/2"	23
320152	JSV-5HD	5"	5"	3-3/4"	2"	31
320153	JSV-6HD	6"	6"	4"	2-1/2"	45
320154	JSV-8HD	8"	8"	4"	3-1/2"	70

HEAVY DUTY MULTI-PURPOSE VISE

- Precision machined heavy duty steel jaws (replaceable)
- Dual lock downs prevent jaws from rotating inadvertently
- Index scale allows accurate adjustment of jaw angle
- 360° swivel base with dual lock down handles

PROD. NO.	MOD. NO.	Jaw Width	Max. Opening	Throat Depth	Pipe Capacity	Shipping Weight (lbs)
321336	MPV-125S	5"	5"	3-3/8"	2"	64

PROFESSIONAL DRILL PRESS VISE

- Accurately ground base and slides
- Unigrip mechanism allows powerful clamping force with minimal effort
- Eliminates need for crossbars or drop away handles
- Replaceable jaws hold round objects with ease

PROD. NO.	MOD. NO.	Jaw Width	Max. Opening	Jaw Depth
321124	DPV-4U	4"	3-1/2"	1-3/16"

BOLT / ROD CUTTERS

- JET Model BC bolt cutters are designed to cut soft and medium grade bolts, rods, rivets, bar and chain
- Maximum material hardness HRC 42
- Chrome molybdenum steel blades
- Hardened to HRC 58 - 62

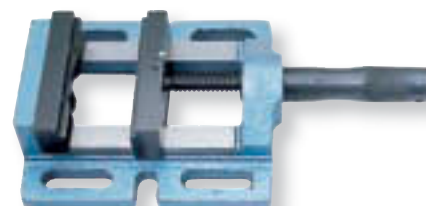
BOLT CUTTERS

PROD. NO.	MOD. NO.	Length	Capacity	Replacement Head PROD. NO.
731108	BC-8	—	8"	—
731112	BC-12	12"	3/16"	731162
731114	BC-14	14"	1/4"	731164
731118	BC-18	18"	5/16"	731168
731124	BC-24	24"	3/8"	731174
731130	BC-30	30"	1/2"	731180
731136	BC-36	36"	5/8"	731186
731142	BC-42	42"	3/4"	731192

ROD CUTTER & BENDER

- A premium industrial quality rod cutter/bender for heavy duty construction applications
- Bends up to 180°

PROD. NO.	MOD. NO.	Length	Capacity
735403	RC-16	51"	5/8"
735453	RCH-16	Replacement Head	



731108



731142



731162



735403

HEAVY DUTY RIVET TOOLS

- Designed for industrial use
- All models designed for use with aluminum rivets
- Model JRT-707 for use with aluminum and steel rivets
- All steel construction
- Model JRT-736 features 360° swivel head

LONG NOSE

PROD. NO. MOD. NO. Nozzles

859042 JRT-200 3/32, 1/8, 5/32, 3/16"

SWIVEL HEAD

- 360° swivel head

PROD. NO. MOD. NO. Nozzles

859043 JRT-736 3/32, 1/8, 5/32, 3/16"

LONG REACH

- Use with aluminum and steel rivets

PROD. NO. MOD. NO. Nozzles Length (Overall)

859044 JRT-707 1/8, 5/32, 3/16
7/32, 1/4"
PUT-JRT707 Repair Kit

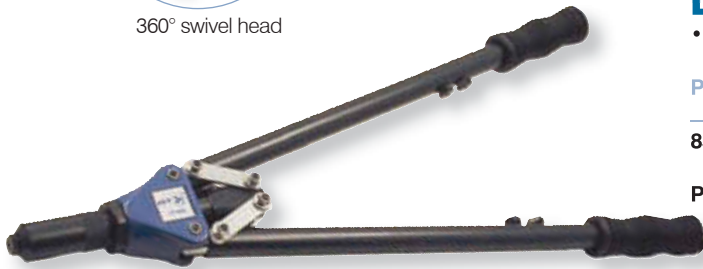


859042



859043

360° swivel head



859044

CLAMPS

HEAVY DUTY C-CLAMPS

- Industrial quality drop forged steel C-clamps
- Acme threaded screws for smooth operation and even clamping pressure
- Heavy duty swivel pads are secured by a special retaining clip that is superior to crimped pads
- Black oxide screw resists welding spatter

PROD. NO. MOD. NO. Max. Opening Throat Depth Safe Working Load

390102	CC-2	2-3/16"	1"	3300 lbs
390103	CC-3	2-5/8"	1-1/2"	4350 lbs
390104	CC-4	4"	1-3/4"	5300 lbs
390105	CC-5	4-5/8"	2-1/16"	5900 lbs
390106	CC-6	6-1/4"	2-1/2"	7650 lbs
390108	CC-8	7-1/2"	3-1/4"	8850 lbs
390110	CC-10	9-1/2"	4-1/4"	9000 lbs
390112	CC-12	11-9/16"	4-1/2"	13000 lbs

HEAVY DUTY DEEP THROAT WELDER'S C-CLAMPS

- Industrial quality, drop forged steel C-clamps
- Extra deep throats
- Copper coated acme threaded screws prevent weld spatter from adhering
- Heavy duty swivel pads

PROD. NO. MOD. NO. Max. Opening Throat Depth Max. Pressure

390134	CC-4DW	4-1/2"	3-1/4"	2360 ft/lbs
390136	CC-6DW	6-1/16"	4-1/8"	3820 ft/lbs
390138	CC-8DW	8-1/4"	5"	4495 ft/lbs



copper coated screw



extra deep throat

CLAMPS

HEAVY DUTY SLIDING ARM "L" CLAMPS

- Tempered drop forged sliding arm reduces clamping set up time — ideal for high volume production work
- Nickel-chrome plated rails are heat formed from cold drawn profiled steel
- High carbon Acme threaded spindle is spatter resistant
- Extra deep throats for maximum versatility
- Rails, sliding arms, and spindles 100% heat treated — **Check and Compare!**
- Replaceable spindles and pads
- Specialized pads available for JLHD and JLSD Series

JLRD SERIES GENERAL PURPOSE L CLAMPS

- Our most economical L Clamp
- Generous clamping capacity and pressure with standard swivel pad

JLHD SERIES HEAVY DUTY L CLAMPS

- Increased throat depth and heavy duty cold forged swivel pads
- Pads tilt to 35°
- Serrated and V pads available for special applications

JLSD SERIES EXTRA HEAVY DUTY L CLAMPS

- For the toughest applications
- Increased clamping pressure and throat depth
- Pads tilt to 35°
- Serrated and V pads available for special applications



SPECIFICATIONS

PROD. NO.	MOD. NO.	Nominal Opening	Throat Depth	Rail Size	Nominal Pressure (lbs)	Spindle Diameter	Shipping Weight (lbs)
390202	JLRD-6	6"	4-3/4"	27/32" x 13/32"	1320	5/8"	2-1/2
390204	JLRD-8	8"	4-3/4"	1-3/16" x 9/16"	2640	3/4"	5
390206	JLRD-10	10"	4-3/4"	1-3/16" x 9/16"	2640	3/4"	5-1/2
390208	JLRD-12	12"	5-1/2"	1-3/16" x 9/16"	2640	3/4"	6-1/4
390212	JLRD-20	20"	4-3/4"	1-3/16" x 9/16"	2640	3/4"	7-1/4
390224	JLHD-8	8"	5-1/2"	1-3/16" x 9/16"	2640	3/4"	6
390226	JLHD-10	10"	5-1/2"	1-3/16" x 9/16"	2640	3/4"	6-1/4
390228	JLHD-12	12"	5-1/2"	1-3/16" x 9/16"	2640	3/4"	6-3/4
390232	JLHD-20	20"	5-1/2"	1-3/16" x 9/16"	2640	3/4"	8
390248	JLSD-12	12"	6-3/4"	1-9/16" x 3/4"	4840	7/8"	12
390252	JLSD-20	20"	6-3/4"	1-9/16" x 3/4"	4840	7/8"	14-1/2

ACCESSORIES

PROD. NO.	MOD. NO.	Plain Pad	Serrated Pad	V Pad	Pad Nut	Ball Joint	Screw & Handle
390202	JLRD-6	390289	—	—	—	—	390290
390204	JLRD-8	390291	—	—	—	—	390295
390206	JLRD-10	390291	—	—	—	—	390295
390208	JLRD-12	390291	—	—	—	—	390295
390212	JLRD-20	390291	—	—	—	—	390295
390224	JLHD-8	390292	390293	390294	390298	390299	390296
390226	JLHD-10	390292	390293	390294	390298	390299	390296
390228	JLHD-12	390292	390293	390294	390298	390299	390296
390232	JLHD-20	390292	390293	390294	390298	390299	390296
390248	JLSD-12	390292	390293	390294	390298	390299	390297
390252	JLSD-20	390292	390293	390294	390298	390299	390297

GEAR PULLERS

2/3 JAW COMBINATION GEAR PULLERS

- Assemble with 3 jaws for maximum stability, or with 2 jaws where access is limited – 2 pullers in 1
- Jaws, yokes, and forcing screw made of heat treated Chrome Vanadium steel for ultimate strength
- Reversible jaw design allows internal and external pulling
- Jaws grip tighter as pulling force increases
- All components hardened to HRC 42~45 for professional use
- Fine-threaded 440 CRV forcing screw allows precise control for damage free pulling
- Can be used with bearing separators

PROD. NO.	MOD. NO.	Reach	Spread	Capacity (tons)	Screw Length	Pitch	Jaw Thickness	Jaw Width
770132	JGP-3HD	3-1/4"	4-3/4"	2	4.9"	3/8"-24tpi	1/8", 1/4"	1/4", 7/16"
770133	JGP-4HD	3-1/2"	7"	5	7"	9/16"-20tpi	1/4", 5/16"	3/8", 3/4"
770134	JGP-6HD	5-1/2"	7"	5	7"	9/16"-20tpi	1/4", 5/16"	3/8", 21/32"
770135	JGP-8HD	5-1/2"	9-1/2"	5	9"	11/16"-18tpi	5/16", 11/32"	7/8"

10 TON HYDRAULIC GEAR PULLER SET

- Jaws, yokes, bearing separator, and ram made of heat treated Chrome Vanadium steel for ultimate strength
- Hydraulic ram requires no power – develops up to 10 tons pressure with hand power only
- All components hardened to HRC 42~45 for professional use
- Includes twin head and triple head for assembling 2 or 3 jaw pullers
- Includes 4-1/2" bearing separator
- Convenient blow mould case keeps all components organized

* **NOTE:** minor leaks are normal. Unit requires no service unless ram fails to extend.

PROD. NO.	MOD. NO.	Max. Reach	Max. Spread	Capacity	Pieces (total)
770152	JHGP-10S	4"	10"	10 tons	22

Contains: Hydraulic Ram (1), 4" Puller Legs (3), 6" Puller Legs (3), 8" Puller Legs (3), Collar (1), Twin Head (1), Triple Head (1), End Cap (1), 2" Ram Extension (1), 4" Ram Extension (1), Yoke (1), 4-1/2" Bearing Separator (1), Main Rods (2), Extension Rods (2)

BEARING SEPARATORS

- Separator bodies made of heat treated Chrome Vanadium steel for ultimate strength
- All components hardened to HRC 42~45 for professional use
- Separators have knife-like edges to get behind bearings where regular gear puller jaws are too thick to grip
- Can be used with push-type or gear pullers

BEARING SEPARATOR SET

- Includes components to assemble push-type puller

PROD. NO.	MOD. NO.	Max. Reach	Capacity	Forcing Screw	Hole Size	Pieces (total)
770302	JBS-12	3"	5 tons	7", 9/16"x10tpi	3/8"x16tpi	12

Contains: 2-1/4" Bearing Separator (1), 3-1/2" Bearing Separator (1), Yoke (1), Forcing Screw (1), Main Rods (4), Extension Rods (4)

OPEN STOCK BEARING SEPARATORS

PROD. NO.	MOD. NO.	Capacity	Hole Size
770312	JBS-225	1-3/16" – 2-1/4"	3/8" x 16tpi
770313	JBS-350	2-1/4" – 3-1/2"	3/8" x 16tpi
770314	JBS-450	3" – 4-1/2"	1/2" x 16tpi



770152



770302



PULLER SETS — SPECIALTY

7 PC MASTER BLIND BEARING PULLER SET H3555

- Pulls blind hole bearings, bushings & sleeves with collets ranging from 3/8" – 1-1/4" where regular pullers will not reach
- Use with 2.5lb (1.12kg) slide hammer with collets to pull bearings and bushings
- Comes in a convenient blow mold storage case

NEW


H3555

INTERNAL & EXTERNAL BEARING PULLER SET H3562

- Remove internal and external bearing cups, seals, bushings, etc.
- Special cone adapter included which securely locks jaws on part to be removed
- Use with slide hammer for more torque
- Comes in a convenient blow mold storage case

Kit includes:

- 2.7lb (1.24kg) Slide Hammer (5/8"-18 thread)
- Two Internal 3-Jaw Sets (Capacity 10 - 30mm, 30 - 80mm)
- External 3-Jaw Set (10 - 80mm)
- Cone Adapter

NEW


H3562

HEAVY DUTY SLIDE HAMMER SET H3560

- Extract flange-type rear axles, semi-floating rear axles bearings, balancers and other press-on parts.
- With the 2/3 jaw combination, it can remove gears, outer races, grease retainers, oil seals and other internal/external pulling jobs
- Used on most cars and light trucks that have axles with bolts & studs no larger than 9/16" in diameter
- Applies to 4.5 & 6 bolt stud circles that range from 4-1/4" - 5-9/16"
- Slide hammer is 5 lbs (2.32kg)
- Comes in a convenient blow mold storage case

NEW


H3560

Please consult our **JET / Hastings** catalogue for a complete listing of specialty automotive pullers and accessories.



H1905



H3104



H1901



H3558



H3559



H1927



H1911



H3341



H3565



H3553



H3563



H1926



H1902



H3448